

***Bell Incorporated may have just the opportunity you are looking for....***

We're **Bell Incorporated**, one of the largest and fastest growing independent folding carton companies in North America.

We don't compete by trying to be as big as the folding carton subsidiaries of the huge paper mills. Instead, we invest in the latest converting technology and maintain an entrepreneurial, customer-focused organization. So we can compete with anyone on price without sacrificing the responsive, flexible service that today's business environment demands.

Our culture probably finds its roots in the entrepreneurial personality of our owner, Mark Graham. Our Midwestern work ethic surely has something to do with it too. But we've also made a long-term commitment to maintaining a flat organization, empowering our employees with the right tools, and nurturing openness and innovation in the workplace.

All this adds up to real benefits for our customers. Our culture helps us provide fast turnaround times, quickly solve problems, and proactively bring ideas to our customers. It's what puts the "face" in ***The Face of Packaging Innovation***.

Bell Incorporated's converting technology is designed to deliver high speeds, high efficiency and high flexibility—without sacrificing quality. Our technology includes:

- 100% web-based, high-speed printing lines
- State-of-the-art flexographic printing presses that have been optimized for print quality and color consistency
- Nine-color front-side and four-color backside printing capabilities
- Inline rotary die-cutting
- Inline gluing capabilities
- Automated detection systems throughout our printing and finishing lines
- Extensive value-added, inline converting options
- Proprietary inline tape-and-tear string technology
- Advanced digital capabilities, including electronic prepress, laser-to-plate technology, digital processing, and digital image plates
- An in-house ink supply
- Over \$100,000 in TV monitoring and security systems to secure restricted-access holding areas for coupon and game piece promotions.

We are always looking for energetic people, who can get things done. In our growing and dynamic environment, there are opportunities for learning, advancement and much success.

Great benefits, varied position opportunities and work schedules make this an excellent opportunity for the right people to join our team!

Bell Incorporated is committed to providing equal employment opportunities through a positive and continuing Affirmative Action Program.

**To check for current, open positions  
please contact the South Dakota  
Department of Labor.**

**To apply for one of our positions...**

- Applications must be submitted via the South Dakota Department of Labor. We will not accept applications mailed or delivered to our facility. Applications are accepted for published positions only.

Contact information:

South Dakota Department of Labor  
811 East 10<sup>th</sup> Street, Dept 41  
Sioux Falls, SD 57103

Telephone: 605-367-5300

Fax: 605-367-5308

Website: [www.sdjobs.org](http://www.sdjobs.org)

- We require a completed application to be submitted with all resumes. We will not accept resumes only.

**Thank you for expressing interest in  
Bell Incorporated!**

**Bell Incorporated is an Affirmative Action and Equal  
Employment Opportunity Employer.**